

# No. 73 Type approval procedure for cable trays/protective casings made of plastics materials

(June 2002)  
(Rev.1  
Dec 2020)

## 1. General Design Requirements

### 1.1. Ambient Temperatures

Cable tray/protective casings should be designed to the following ambient temperatures\*:

- 25 °C to 90 °C for outdoor use
- +5 °C to 90 °C for indoor use.

### 1.2. Safe Working Load

Cable tray/protective casings should be assigned a Safe Working Load.

## 2 Mechanical Requirements

### 2.1 Impact Resistance Test

The test should be performed according to IEC 60068-2-75:2014 using the pendulum hammer.

- a) The test should be carried out on samples of cable tray lengths or cable ladder lengths, of 250 mm  $\pm$  5 mm long. Samples of ladder should consist of two side-members with one rung positioned centrally. Samples of mesh trays should be prepared in such a way that there will be a wire in the centre.
- b) Before the test, plastics components should be aged at a temperature of 90 °C  $\pm$  2 °C for 240 h continuously.
- c) The samples should be mounted on wooden fibreboard of thickness 20 mm  $\pm$  2 mm.
- d) The samples to be tested should be placed in a refrigerator, the temperature within which is maintained at the declared temperature according to 1.1 above with a tolerance of  $\pm$  2 °C.
- e) After 2 h, the samples should, in turn, be removed from the refrigerator and immediately placed in the test apparatus.
- f) At 10 s  $\pm$  1 s after removal of each sample from the refrigerator the hammer should be allowed to fall with impact energy, the mass of the hammer and the fall height :

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Note: \* Consideration will be given to the use of plastics cable trays/protective casings in the cold environment where the ambient temperature is below -25°C provided the mechanical properties of the plastics can be maintained for the intended purpose and the installation location. In this particular instance, the cold bend and cold impact properties of the material should also be considered.

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Approximate energy J	Mass of hammer kg	Fall height mm
10	5.0	200 ± 2

- g) The impact should be applied to the base, or the rung, in the first sample, to one of the side members in the second sample, and to the other side member in the third sample.

In each case, the impact should be applied to the centre of the face being tested.

- h) After the test, the samples should show no signs of disintegration and/or deformation that will impair the safety.

## 2.2. Safe Working Load (SWL) Test

- a) Cable trays/protective casings and joints should be assigned a Safe Working Load (SWL) satisfying the following criteria, tested at the declared temperatures according to 1.1 above (see note) :

- the maximum deflection should not exceed  $L/100$  where  $L$  is the distance between the supports,
- no mechanical defects or failure are observed when tested to  $1.7 \times \text{SWL}$ .

- b) All loads should be uniformly distributed (UDL) over the length and width of the samples as shown in Appendix 1.

The loads should be applied in such a way that a UDL is ensured even in the case of extreme deformation of the samples.

To allow for settlement of the samples, a pre-load of 10 % of the test load unless otherwise specified, should be applied and held for at least 5 min, after which the measurement apparatus should be calibrated to zero.

- c) The load should then be gradually increased evenly longitudinally and trans-versely up to the test load continuously or when a continuous increase is impractical, the load may be increased by increments.

These increments should not exceed about a quarter of the safe working load. The load increments should be distributed through the load plates longitudinally and trans-versely as evenly as is practical.

- d) After loading, the deflection should be measured at the points specified to give a practical mid-span deflection.

- e) The samples should be left and the deflections measured every 5 minutes until the difference between two consecutive sets of readings is less than 2 % with regard to the first set of the two consecutive sets of readings. The first set of readings measured at this point is the set of deflections measured at the test load.

- f) When subject to the test load the samples, their joints and internal fixing devices, should show no damage or crack visible to normal view or corrected vision without magnification.

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- g) The load should then be increased to 1.7 times the test load.

The samples should be left and the deflections measured every 5 min until the difference between two consecutive sets of readings is less than 2 % with regard to the first set of the two consecutive sets of readings. The samples should sustain the increased loading without collapsing. Buckling and deformation of the samples is permissible at this loading.

Note: Alternatively, tests can be carried out:

- at any temperature within the declared range if documentation is available which states that the relevant structural properties of the materials as used within the system do not differ by more than 5% of the average between the maximum and minimum property values, or,
- only at maximum temperature within the range, if documentation is available, which states that the relevant structural properties of the materials, as used within the system decrease when the temperature is increasing, or
- at maximum and minimum temperature only.

Tests should be carried out for the smallest and largest sizes of cable trays lengths or cable ladder lengths, having the same material, joint and topological shape.

## 3. Fire Properties

### 3.1 Flame Retardant Test:

The cable trays/protective casings should be at least flame retardant. They should be tested in accordance with URE10, test 21.

### 3.2 Smoke and Toxicity Test

The cable tray/protective casings should be tested in accordance with ~~the IMO Fire Test Procedures Code (FTPC), Resolution MSC.61(67), Part 2 — Smoke and Toxicity Test Part 2 of 2010 FTP Code adopted by IMO Resolution MSC.307(88) as amended by IMO Resolution MSC.437(99)~~, or any international or national standard.

## 4. Special Requirements

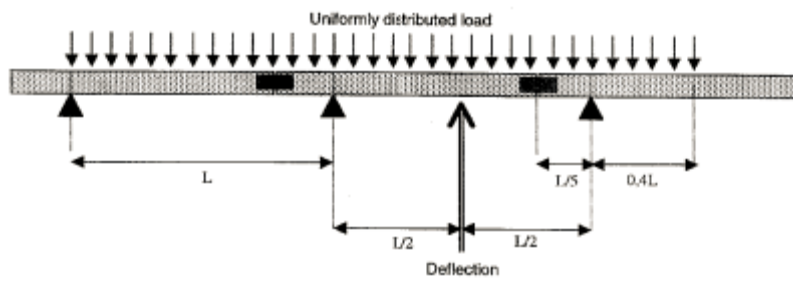
### 4.1 Resistivity Test

Cable trays/protective casings passing through a hazardous area should be electrically conductive.

The volume resistivity level of the cable trays/protective casings and fittings should be below 105 ohm and the surface resistivity should be below 106 ohm. The cable tray/protective casings should be tested in accordance with ~~IEC 60093~~ IEC 62631-3-1:2016 and IEC 62631-3-2:2015.

Note: The resistance to earth from any point in these appliances should not exceed 106 ohm.

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Appendix 1 IEC ~~61-537~~ 61537:2006 Loading test procedure summary

- L Supporting distance
- ▲ Supporting system
- Cable tray junction



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